

Amount of crimps

Klauke®

Cross-section in mm²	Tubular cable lugs			Cable lugs DIN 46235		Al-Cable lugs		
	5 mm Crimping die	width Crimping dies (quad-point indent crimping **)	EKM60ID	5 mm Crimping die	width Crimping dies	7 mm Crimping die	width Crimping dies	EKM60ID
6	1			2				
10	1		1	2				
16	1	1	1	2	1	4	2	
25	2	1	1	2	1	4	2	
35	2	1	1	2	1	5	2	
50	2	1	1	3	1	5	2	2
70	2	1	1	3	1	6	3	3
95	2	1	1	4	2	6	3	3
120	2	1	1	4	2	6	3	3
150	2	1	1	4	2	6	3	3
185	2	1*	1	4	2	6	3	3
240	4	2	2	5	2	8	3	3
300	4	2		5	2	8	3	
400	4	2			3		4	
500					3		4	
625					3			
800					3			
1000					4 (20 mm) 2 (40 mm) ***			

- Can be found in the technical appendix of the catalogue

* when using quad-point indent crimping (HK60VP, EK60VP/FT etc.) Number of crimping operations: 2

** Note the cross section of the tool !

*** Crimp with crimping dies of Series 100