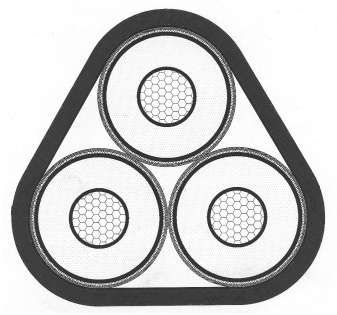
TECHNICAL SPECIFICATION
for Three Core Cables
type AXLJ-F LT 3 x 95RM/25 mm^2 Uo/U(Um) = 12/20(24)kV
acc. to HD 620 Part 10 section M

CONSTRUCTION

- Round, stranded and compacted aluminium conductor - Class 2 – longitudinally sealed
- Extruded semi-conducting conductor screen
- Insulation XLPE
- Extruded semi-conducting insulation screen – FULL BONDED
- Laid-up three-cores
- Semi-conducting tape(s)
- Metallic screen - copper wires and copper equalizing tape(s)
- Polyester tape(s)
- Outer sheath – colour BLACK



The picture is informative only – not in scale

APPLICATION

- Laying in ground (wet or dry locations)
- Laying in air
- Laying in ducts

TEMPERATURE

Conductor

- Continuous operation 90 °C
- Short circuit 250 °C (duration max 5 s)

Metallic screen and armour

- Short circuit 350 °C (duration max 5 s)

DESCRIPTION	UNIT	DETAILS /1
CONSTRUCTION DATA		
Conductor		
❑ Material	-	Aluminium
❑ Nominal cross sectional area	mm^2	95
❑ Number of wires	No	min 15
❑ Conductor diameter	mm	$11.3^{\pm 0.2}$
❑ Longitudinally sealed	-	YES
Conductor screen /2		
❑ Material	-	Semi-cond. polyethylene
❑ Minimum at point radial thickness	mm	0.3
Insulation /2		
❑ Material	-	XLPE
❑ Minimum average / minimum at point radial thickness	mm	5.5 / 4.85
❑ Diameter over insulation	mm	23.3
Insulation screen /2		
❑ Type	-	FULL BONDED
❑ Material	-	Semi-cond. polyethylene
❑ Minimum at point radial thickness	mm	0.3
Laid-up three-cores		
❑ Diameter over the laid-up cores	mm	≈ 52.4
Wrapping over laid-up three cores		
❑ Material	-	Semi - cond. tape(s)
Metallic screen		
❑ Material	-	Copper (wire's and equalizing tape)
❑ Diameter over metallic screen	mm	54.8
❑ Cross sectional area	mm^2	25
❑ Wrapping over Metallic Screen –material	-	Polyester tape(s)

/1 - Diameters are calculated values and subject to manufacturing tolerances
/2 - Triple extrusion processes, Dry curing and cooling.

D E S C R I P T I O N	UNIT	DETAILS [/1]
Outer sheath		
❑ Material	-	PE – colour BLACK
❑ Nominal /minimum at point radial thickness	mm	3.0 / 2.2
❑ Diameter over sheath - completed cable (De)	mm	60.5
Weight of complete cable (approx.)	kg / km	2 605
ELECTRICAL DATA at 50Hz		
Conductor resistance AC at 90°C	Ω/km	0.413
Impedance	mH/km	0.427
SHORT CIRCUIT CURRENTS		
Max Short Circuit Capacity: (IEC 60949)		
❑ conductor : **90 → 250 °C**	kA / 1 sec	8.9
❑ metallic screen: **→ 350 °C**	kA / 1 sec	5.3
AMPACITY (In) [/3]		
in earth	A	242
in air	A	249
MECHANICAL DATA		
Recommended min. bending radius for laying	m	16 * **De** * 10^{-3}
Maximum Cable Pulling Force: [/4]	kN	30* (No*cross sectional) conductor area *10^{-3}
Lowest recommended temperature during laying:	^{O}C	≥ minus 20
DELIVERY DATA		
Maximum length per drum / Diameter (Type) of wooden drum	m / m	640 / 2.4 (24)

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[/3] *- Current rating guideline (Calculated according to IEC Pub. 60287 and the following conditions)*

In ground :

- *Ground temperature* *20 ^{O}C*
- *Laying depth* *0.7 m*
- *Ground thermal resistivity* *1.0 K·m/W – in damp area / 2.5 K·m/W – in dry area*
- *Loading* *0.7*

In air :

- *Air temperature* *30°C*
- *Loading* *1.0*

[/4] *- Cable pulling forces by its conductor or sheath with the use of cable grip*

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